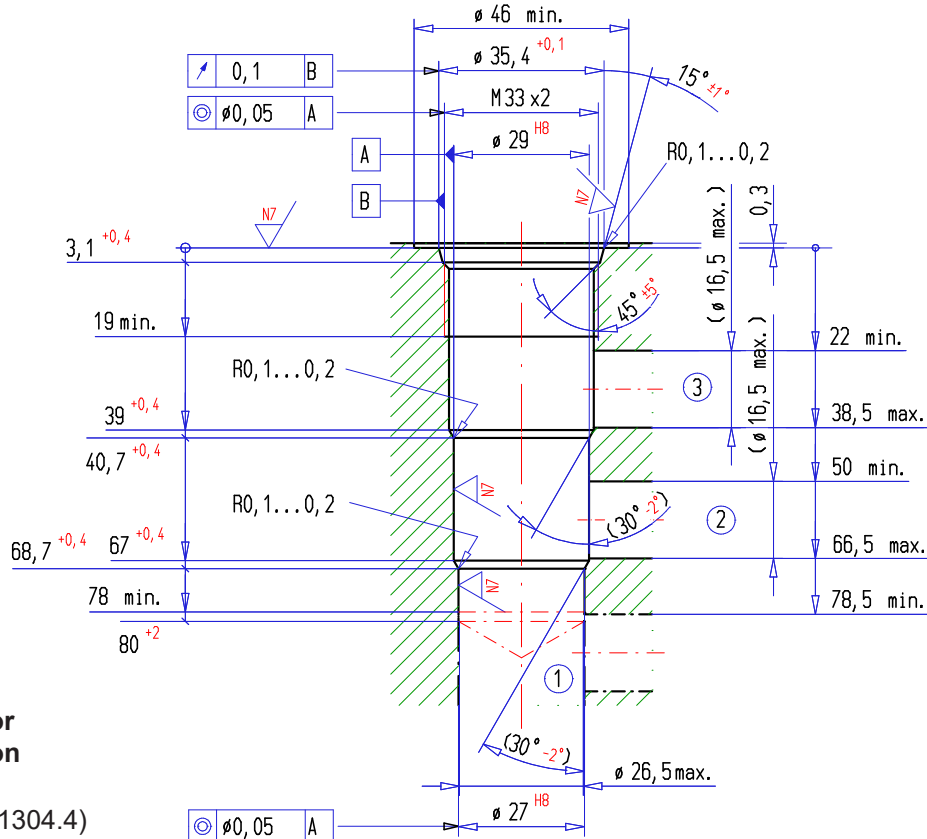
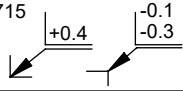
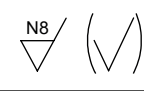


Cartridge cavity ISO 7789-33-04-0-98

3-way-cavity for general function

(Drawing-no. 1-1304.4)

Edges according to ISO 13715 	Surface texture N8 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	Extract general tolerances ISO-2768-1				
			General tolerances ISO 2768	m m H H H	Nominal dim. >0,5-3	>3-6	>6-30
			Linear dim.	±0.1	±0.1	±0.2	±0.3
			Radiuses, chamfer height	±0.2	±0.5	±1	

Cavity tools

Denomination:	Article number:	Content:	Article number:
Ecoline 3-way M33 x 2	983.0815	Form drill Form reamer	
Tool kit 3-way M33 x 2	983.0808	Form drill Form reamer Tap	983.0108 983.0208 983.0602

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
MVPPM33-...	2.3-649/650	QDPPM33-...	2.6-665/666
MVVPM33-...	2.3-651	QDVPM33-...	2.6-667
MVPPM33-../ME	2.3-652	QDPPM33-../ME	2.6-668
MVBPM33	2.3-654		
QD.PM33-...	2.5-555		