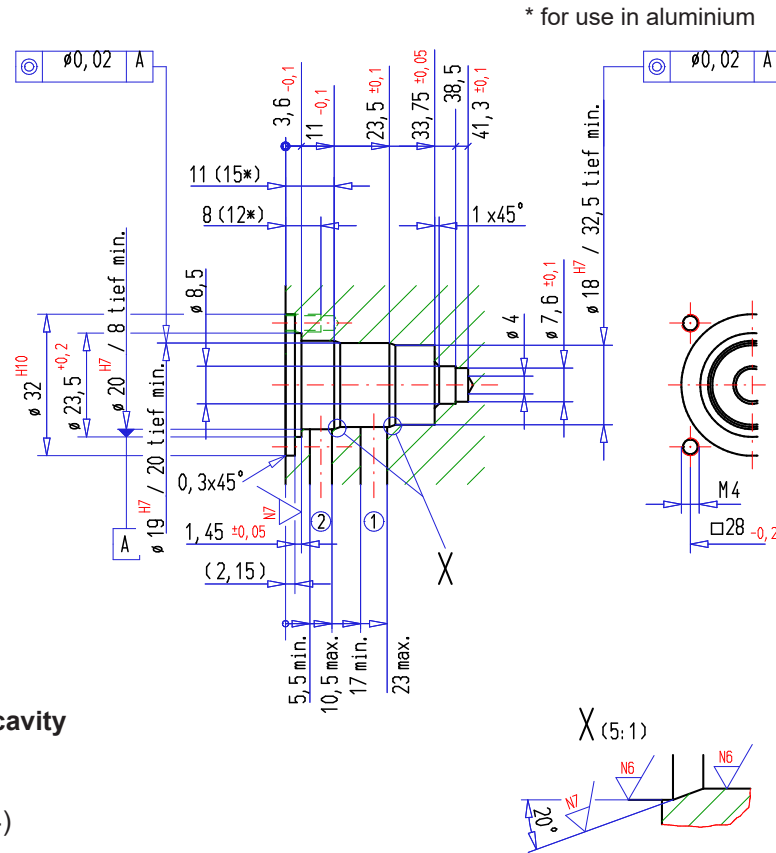
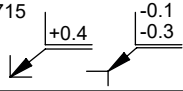



Cavity for poppet valve cartridge NG4


Edges according to ISO 13715



Surface texture



Length dimensions, curves, chamfers
 Angles
 Straightness, flatness
 Perpendicularity, symmetry
 Radial runout, axial runout
 Envelope condition acc. to ISO 14405 ©

Extract general tolerances ISO-2768-1

	m	m	H	H
Nominal dim.	>0,5-3	>3-6	>6-30	>30-120
Linear dim.	±0.1	±0.1	±0.2	±0.3
Radiuses, chamfer height	±0.2	±0.5	±1	

Cavity tools

Denomination:	Article number:	Content:	Article number:
Tool kit 2-way	983.2800	Form drill	983.2104
		Form reamer	983.2204

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
.22040-S1265-...	1.11-2025		