

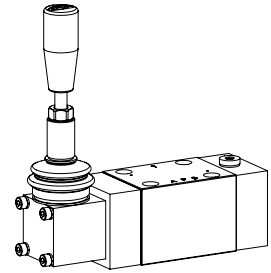
## Spool valve

### Flange construction

- ◆ hand operated
- ◆ 4/3-way with spring centred mid position
- ◆ 4/2-way with spring reset
- ◆ 4/2- and 4/3-way detented
- ◆  $Q_{max} = 60$  l/min
- ◆  $p_{max} = 350$  bar

### NG6

ISO 4401-03



## DESCRIPTION

Direct operated spool valve, hand operated with 4 connections in 5 chamber design. Spool detented or with spring. Without actuation, the spool is held in the center position by the spring (4/3), or switched back to the offset position (4/2). With the detent, the spool is held in the last switching position selected. Precise spool fit, low leakage, long service life time. Spool made from hardened steel, body from high quality hydraulic cast steel.

## APPLICATION

Spool valves are mainly used for controlling direction of movement and stopping of hydraulic cylinders and motors. The direction of movement is determined by the position of the spool and its symbol. Manually or mechanically operated valves are particularly suitable for use in installations where no electric current is available or for applications in explosion hazard areas.

## TYPE CODE

International standard interface ISO	A H 4		<input type="checkbox"/>	/	<input type="checkbox"/>	-	<input type="checkbox"/>	#	<input type="checkbox"/>
Hand lever									
Number of control ports									
Designation of symbols acc. to table	Operation a-side	<input type="checkbox"/>	...	a					
	Operation b-side	<input type="checkbox"/>	...	b					
Hand lever with spring reset or spring centred		<input type="checkbox"/>	f						
Hand lever detented		<input type="checkbox"/>	r						
Sealing material	NBR	<input type="checkbox"/>							
	FKM (Viton)	<input type="checkbox"/>	D1						
Design index (subject to change)	1.5-40								

## GENERAL SPECIFICATIONS

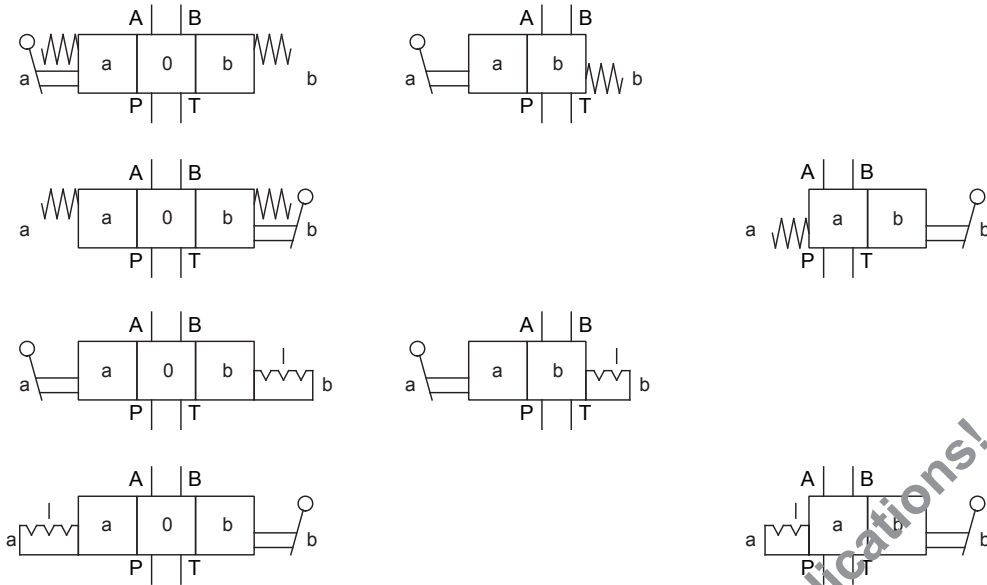
Designation	4/2-, 4/3-spool valve
Construction	Direct operated
Mounting	Flange construction
Nominal size	NG6 according to ISO 4401-03
Actuation	Hand operated
Ambient temperature	-25...+70 °C (NBR) -20...+70 °C (FKM)
Weight	1,55 kg

## HYDRAULIC SPECIFICATIONS

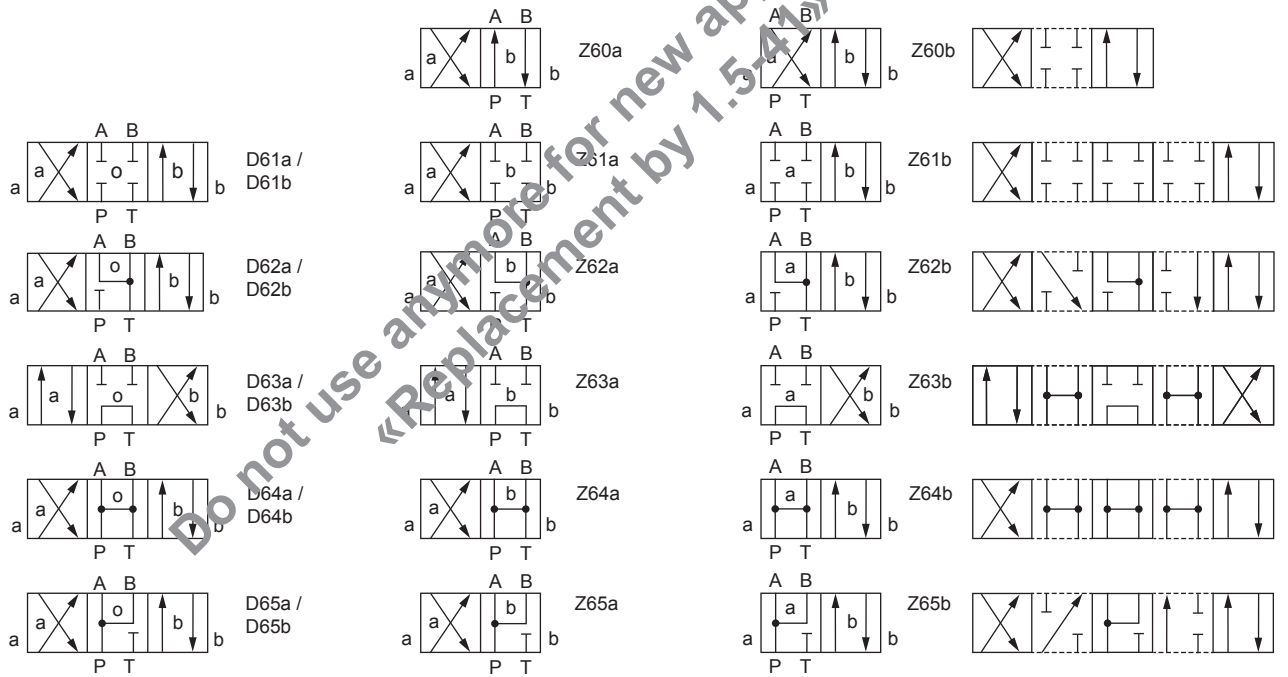
Working pressure	$p_{max} = 350$ bar
Tank pressure	$p_{Tmax} = 100$ bar
Maximum volume flow	$Q_{max} = 60$ l/min, see characteristics
Leakage volume flow	See characteristics
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm <sup>2</sup> /s...320 mm <sup>2</sup> /s
Temperature range fluid	-25...+70 °C
Contamination efficiency	Class 20 / 18 / 14
Filtration	Required filtration grade $\beta_{10...16} \geq 75$ , see data sheet 1.0-50

**SYMBOL**

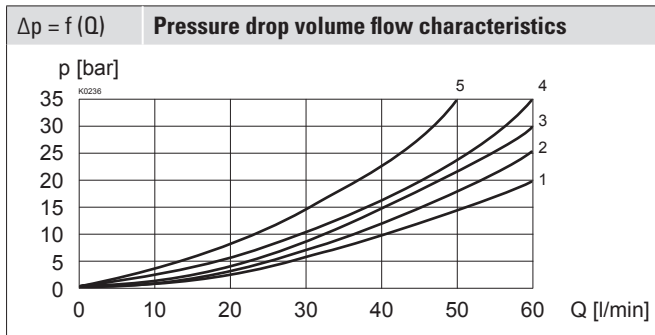
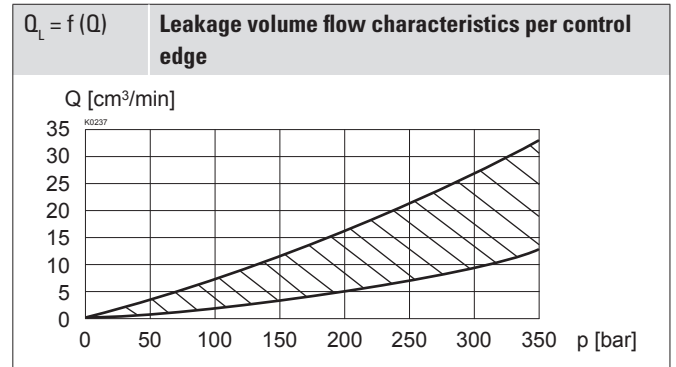
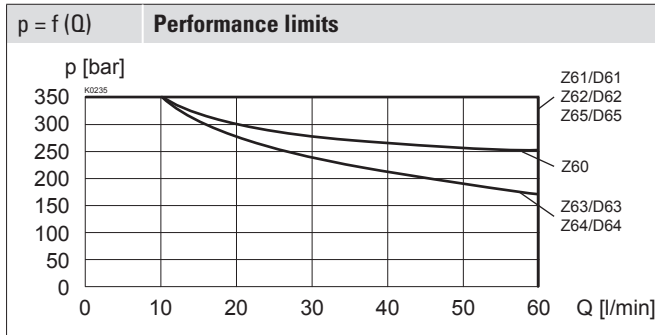
**Overview valves**



**Overview spool types**

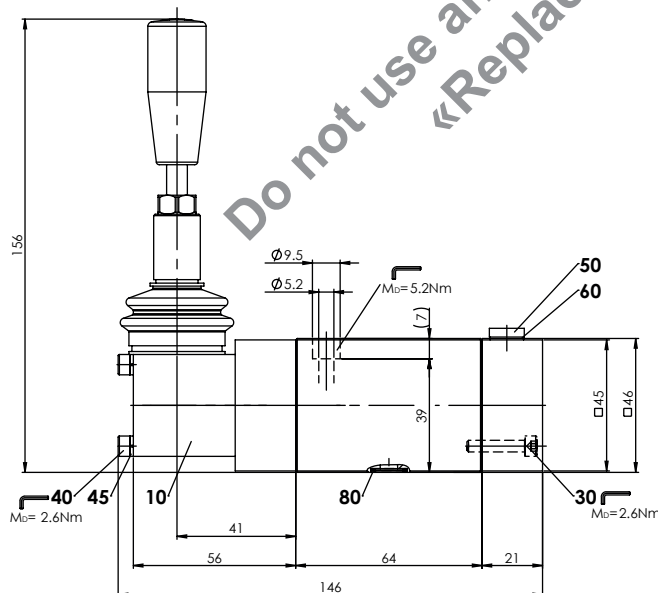


**PERFORMANCE SPECIFICATIONS**

 Oil viscosity  $\nu = 30 \text{ mm}^2/\text{s}$ 


Volume flow direction

Symbol	P - A	P - B	P - T	A - T	B - T
Z60	3	3	-	4	4
D61 / Z61	2	2	-	4	4
D62 / Z62	3	3	-	4	4
D63 / Z63	2	2	5	3	3
D64 / Z64	1	1	-	3	3
D65 / Z65	1	1	-	4	4

**DIMENSIONS**

**PARTS LIST**

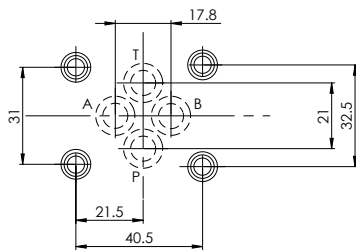
Position	Article	Description
10	253.2000	Hand control head BH II
30	246.1121	Socket head screw M4 x 20 DIN 912
40	249.1007	Socket head screw M4 x 63 DIN 912
45	234.5040	Spring washer M4
50	238.0201	Screw plug MP x 1 DIN908
	239.2000	Screw plug
60	049.1080	Copper seal ring NG8 x 11.5 x 1 DIN 7603
80	160.2093	O-ring ID 9,25 x 1,78 (NBR)

**Note!** Screw plug 238.0201 for spring centred execution  
 Screw plug 239.2000 for detented execution  
 Pos. 60 only for screw plug 239.2000

**ACTUATION**

Actuation	Hand lever
Actuation angle	$\alpha_b = 7,7^\circ / \text{side}$
Actuation force	$F_b = 15 - 20 \text{ N}$

## HYDRAULIC CONNECTION



## SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

## INSTALLATION NOTES

Mounting type	Flange mounting 4 fixing holes for socket head screws M5 x 45
Mounting position	Any, preferably horizontal
Tightening torque	$M_D = 5,2 \text{ Nm}$ (screw quality 8.8, zinc coated) Fixing screws

### Note!



The length of the fixing screw depends on the base material of the connection element.

## ACCESSORIES

Fixing screws	Data sheet 1.0-60
Threaded subplates	Data sheet 2.9-30
Multi-station subplates	Data sheet 2.9-60
Horizontal mounting blocks	Data sheet 2.9-100
Technical explanations	Data sheet 1.0-100
Hydraulic fluids	Data sheet 1.0-50
Filtration	Data sheet 1.0-50

## STANDARDS

Mounting interface	ISO 4401-03
Contamination efficiency	ISO 4406

## SURFACE TREATMENT

- ◆ The valve body is painted with a two component paint
- ◆ The hand lever housing, the screws and the cover are zinc coated

Do not use anymore for new applications!  
«Replacement by 1.5-41»