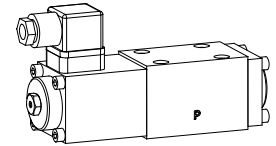


**Solenoid operated spool valve**

- 4/2-way impulse valve
- 4/3-way with spring centred mid position
- 4/2-way with spring reset
- $Q_{max} = 80 \text{ l/min}$ ,  $p_{max} = 350 \text{ bar}$

**NG6**  
 ISO 4401-03

**DESCRIPTION**

Direct operated solenoid valve with 4 ports in 5 chamber design. Spool detented or with spring reset. Precise spool fit, low leakage, long life time. Threaded ports through additional base plate. Spool made from hardened steel, body from high quality cast steel. Wide range of standard and special voltages. The body made of high grade hydraulic casting for long service life is painted. The solenoid and the cover are zinc coated. The socket head screws are zinc coated.

**FUNCTION**

- 4/2-way detented spool valve: 2 solenoids and 2 detented positions. With the solenoids deenergised the spool remains in the last switched position.
- 4/2-way spool valve: 1 solenoid and 2 spool positions, spring off-set. With the solenoid deenergised the spool returns to the offset position.
- 4/3-way spool valve: 2 solenoids and 3 spool positions, spring centered. With the solenoids deenergised the spool returns to the center position.

**APPLICATION**

Solenoid operated spool valves are mainly used for controlling direction of movement and stopping of hydraulic cylinders and motors. Direction of movement depends on the position of spool and its flow symbol. Please pay attention to the performance limits and leakage of the valves. Solenoid operated spool valves are suitable for machine tools and handling systems.

**TYPE CODE**

Spool valve, direct operated	WD	<input type="checkbox"/>	F	A06	-	<input type="checkbox"/>	-	<input type="checkbox"/>	#	<input type="checkbox"/>
Medium-solenoid	<input type="checkbox"/>									
Super-solenoid	<input type="checkbox"/>									
Flange construction										
International standard interface ISO, NG6										
Description of symbols acc. to table										
Nominal voltage $U_N$	12 VDC	<input type="checkbox"/>	G12							
	24 VDC	<input type="checkbox"/>	G24							
	110 VAC	<input type="checkbox"/>	R110							
	115 VAC	<input type="checkbox"/>	R115							
	230 VAC	<input type="checkbox"/>	R230							
Design-Index (Subject to change)										

**GENERAL SPECIFICATIONS**

Description	4/2-, 4/3-spool valve
Nominal size	NG6 to ISO 4401/7790
Construction	Direct operated spool valve
Operations	Solenoid
Mounting	Flange 4 fixing holes for socket head screws M5 x 50
Connections	Threaded connection plates Multi-flange subplates Longitudinal stacking system
Ambient temperature	-20...+50 °C
Mounting position	any, preferably horizontal
Fastening torque	$M_D = 5,5 \text{ Nm}$ (screw quality 8.8)
Weight: 4/2-way impuls	$m = 2,4 \text{ kg}$
4/3-way	$m = 2,4 \text{ kg}$
4/2-way (1 solenoid)	$m = 1,9 \text{ kg}$

**HYDRAULIC SPECIFICATIONS**

Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, classe 20/18/14 (Required filtration grade $\beta_{10...16} \geq 75$ ) refer to data sheet 1.0-50/2
Viscosity range	12 mm <sup>2</sup> /s...320 mm <sup>2</sup> /s
Fluid temperature	-20...+70 °C
Working pressure in port P, A, B	$p_{max} = 350 \text{ bar}$
Tank pressure in port T	Medium: $p_{max} = 160 \text{ bar}$ Super: $p_{max} = 200 \text{ bar}$
Max. volume flow	$Q_{max} = 80 \text{ l/min}$ , see characteristics
Leakage volume flow	on request

**ELECTRICAL CONTROL**

Construction Solenoid, wet pin push type, pressure tight  
 Standard-nominal voltage  $U_N = 12$  VDC  
 $U_N = 24$  VDC  
 $U_N = 110$  VAC\*  
 $U_N = 115$  VAC\*  
 $U_N = 230$  VAC\*  
 AC = 50 to 60 Hz  
 \*Rectifier integrated in the plug,  
 other nominal voltages and nominal  
 performances on request.  
 Voltage tolerance  $\pm 10\%$  of nominal voltage  
 Protection class IP 65 to EN 60529  
 Relative duty factor 100% DF (see data sheet 1.1-430)  
 Switching cycles 15000/h  
 Operating life  $10^7$  (number of switching cycles, theoretically)  
 Connection/Power supply Over device plug connection to  
 ISO 4400/DIN 43650, (2P+E),  
 other connections on request.

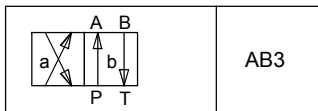
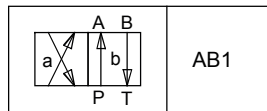
**SOLENOID DESCRIPTION**

With respect to the selection of the solenoid, the following statements are important:

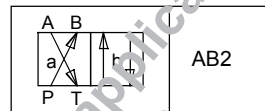
- The solenoid is the most expensive component of the solenoid spool valve.
- For this reason, it is not economical to use the same solenoid for all applications.
- Depending on the application, sales area, and customer, the requirements for solenoid spool valves and solenoids differ very considerably.
- In order to be able to offer the customer an optimum, we can supply our solenoid spool valves NG6 in 2 different versions:
  - Medium SIN45V (data sheet 1.1-120)
  - Super SIS45V (data sheet 1.1-125)

**TYPE LIST / DESIGNATION OF SYMBOLS**

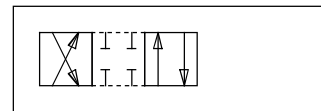
4/2-way valve impulse


 4/2-way valve with spring reset  
 operation A-side


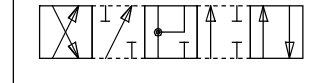
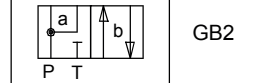
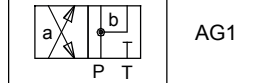
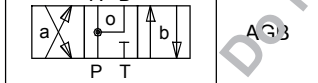
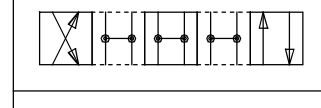
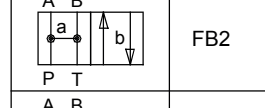
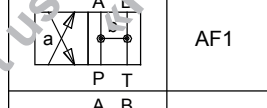
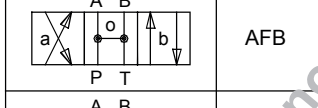
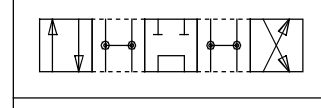
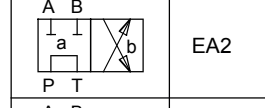
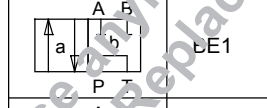
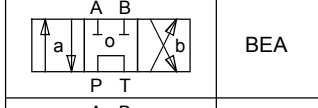
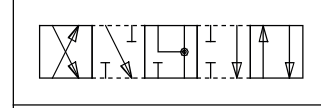
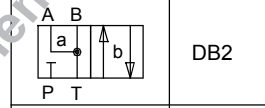
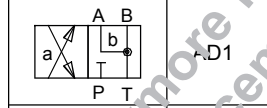
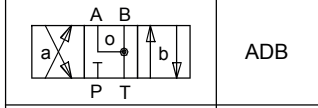
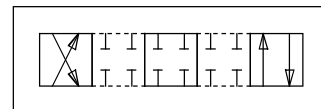
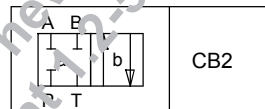
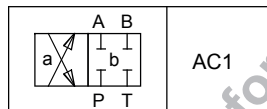
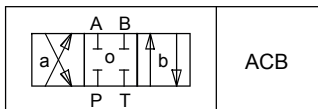
operation B-side



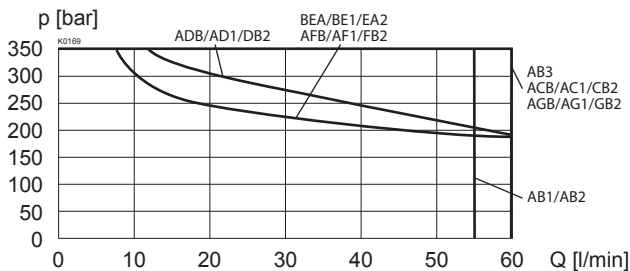
Transitional functions



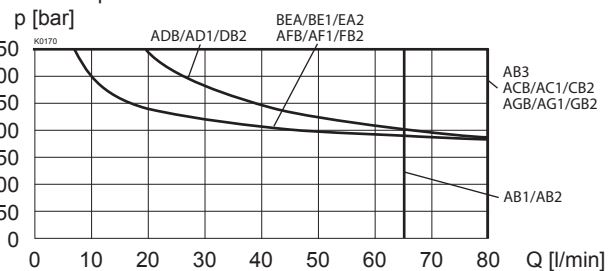
4/3-way valve spring centered

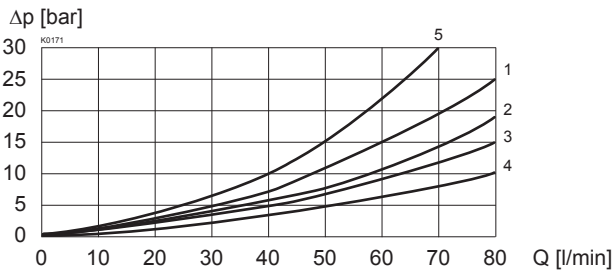

**CHARACTERISTICS** Oilviscosity  $\nu = 30$  mm<sup>2</sup>/s

$p = f(Q)$  Performance limits  
 with standard voltage -10%  
 Medium

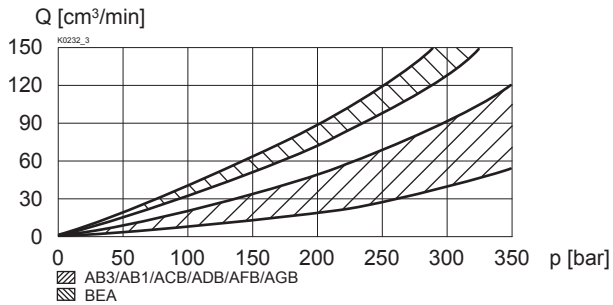


$p = f(Q)$  Performance limits  
 with standard voltage -10%  
 Super



$\Delta p = f(Q)$  Pressure drop volume flow characteristics


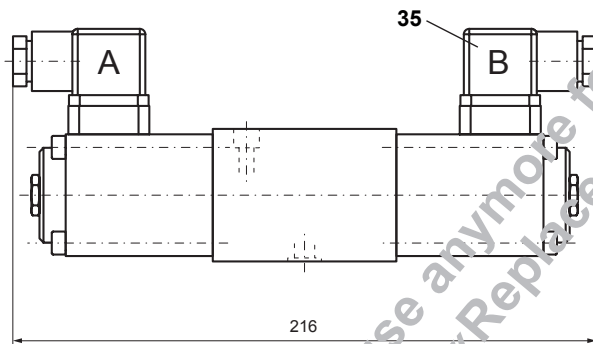
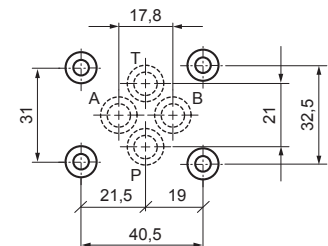
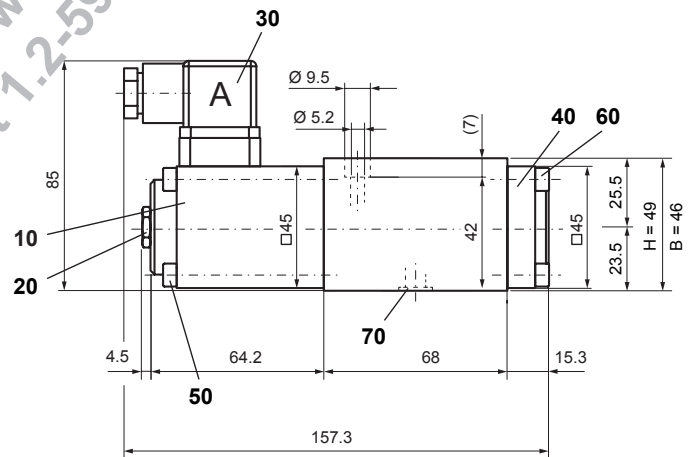
Symbol	Pressure drop Curve no.	Volume flow direction				
		P - A	P - B	P - T	A - T	B - T
AB1/AB2/AB3	2	2	2	-	1	1
ACB/AC1/CB2	2	2	2	-	1	1
ADB/AD1/DB2	2	2	2	-	3	3
BEA/BE1/EA2	2	2	5	2	2	
AFB/AF1/FB2	4	4	-	3	3	
AGB/AG1/GB2	4	4	-	1	1	

 $Q_L = f(p)$  Leakage volume flow characteristics per control edge

**DIMENSIONS**

4/3-way valve (spring centered)

4/2-way valve (impulse)

4/2-way valve (spring reset)


 H = Height  
 B = Wide

**PARTS LIST**

Position	Article	Description
10	260.6... 260.7...	Medium-solenoid SIN45V Super-solenoid SIS45V
20	253.8001	Plug with integrated manual override HB6
30	219.2001	Electric plug A (grey)
35	219.2002	Electric plug B (black)
40	058.4211	Cover
50	246.2160	Socket head screw M5x60 DIN 912
60	246.2117	Socket head screw M5x16 DIN 912
70	160.2093	O-ring ID 9,25x1,78

**ACCESSORIES**

Threaded connecting plates, Multi-flange subplates and Longitudinal stacking system see Reg. 2.9

Technical explanation see data sheet 1.0-100