

Solenoid operated poppet valve cartridge

- solenoid actuated
- pilot operated
- normally open and normally closed
- ◆ 2/2-way
- ◆ 0_{max} = 150 l/min
- ◆ p _{max} = 350 bar

M33 x 2 **ISO 7789** Ex db IIC T6, T4 Gb (Zone 1) Ex tb III C T80 °C, T130 °C Db (Zone 21) Ex db I Mb 🐼 II 2 G Ex db IIC T6, T4 ☑ II 2 D Ex tb III C T80 °C, T130 °C 🖾 I M2 Ex db I Mb

Class I, Division 1, Group A, B, C, D T4 Class II & III, Division I, Group E, F, G T4

Please refer to the data sheets in register 2.13.

DESCRIPTION

Pilot operated 2/2-way solenoid poppet valve in screw-in cartridge construction for cavity according to ISO 7789. The AB and CB execution is closed in the energised position, the BA and BC execution in the de-energised position. In this, the main spool closes practically leakage-free by means of the applied pressure. In the opposite flow direction, the valve opens after reaching the opening pressure. The pressure tight encapsulated Ex-protection solenoid coil prevents an explosion on the inside penetrating to the outside as well as an ignitable surface temperature.

CERTIFICATES

	Surface	Mining	Standard -25 °C to	Z604 -40 °C to
ATEX / UKEX	х	х	х	х
IECEx	х	х	х	х
000	х	х	х	х
EAC	х	х	х	х
Australia	х	х	х	х
MA		х	х	
USA / Canada	х		х	х
PES0	х		Х	х

The certificates can be found on www.wandfluh.com

SYMBOL

ACTUATION

APPLICATION

Actuation	Switching solenoid, wet pin push + pull
	type, pressure tight
Execution	MKY45 / 18x60 (data sheet 1.1-183)
Connection	Cable gland for cable Ø 6,514 mm

These valves are suitable for applications in explosion-hazard areas,

open cast and also in mines. Poppet valves are used where tight clo-

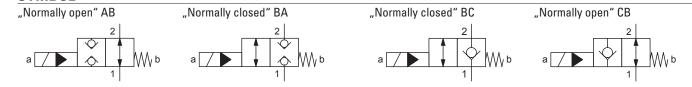
sing functions of the valve are essential like leakage-free load hol-

ding, clamping or gripping. For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase).

Attention! The UC execution is always supplied without cable



gland





Poppet valve

TYPE CODE

				SVYF	PM33 -	-	/] - [#
Poppet valve									
Pilot operated									
Ex-protection execution,	Exd								
Screw-in cartridge M33 x	2								
Designation of symbols a	cc. to table								
Nominal voltage U _N	12 VDC 24 VDC	G12 G24	115 VAC R115 230 VAC R230						
Nominal power P _N	9 W 15 W	L9 L15	Ambient temperature u 40 °C or 90 °C 70 °C	p to:					
Certification ATEX / U	KEX, IECEx, EAC, CCC Australia MA	AU MA	USA / Canada <u>UC-</u> India PE	<u>M187</u>]					
Sealing material	NBR FKM (Viton) NBR -40° C	D1 Z604	(only with 15 W)						
Armature tube	with screw plug HB0 with manual override	 HB4,5	(only AB, CB)						
Design index (subject to o	change)								

1.11-2085

GENERAL SPECIFICATIONS

Designation	2/2-way poppet valve
Construction	Pilot operated
Mounting	Screw-in cartridge construction
Nominal size	M33 x 2 according to ISO 7789
Actuation	Ex-protection switching solenoid
Ambient temperature	Operation as T6 -25+40 °C (L9) Operation as T4 -25+90 °C (L9) -25+70 °C (L15) -40+70 °C (L15)
Weight	2,45 kg
MTTFd	150 years

HYDRAULIC SPECIFICATIONS

Working pressure	p _{max} = 350 bar
Opening pressure	1,5 bar 1 \rightarrow 2 version BC / CB 2,0 bar 2 \rightarrow 1 version BC / CB 3,0 bar 1 \rightarrow 2 version AB / BA 3,0 bar 2 \rightarrow 1 version AB / BA
Maximum volume flow	$Q_{max} = 150 \text{ l/min}$, see characteristics
Leakage oil	Poppet type, max. 0,15 ml / min (approx. 3 drops / min) at 30 cSt
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm²/s320 mm²/s
Temperature range fluid	Operation as T6 NBR -25+40 °C (L9) FKM -20+40 °C (L9) Operation as T4 NBR -25+70 °C (L9 or L15) FKM -20+70 °C (L9 or L15) NBR 872 -40+70 °C (L15)
Contamination efficiency	Class 20 / 18 / 14
Filtration	Required filtration grade ß 10…16 ≥ 75, see data sheet 1.0-50



ELECTRICAL SPECIFICATIONS

Protection class	IP65 / 66 / 67
Relative duty factor	100 % DF
Switching frequency	5'000 / h
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24VDC, 115 VAC, 230 VAC AC = 50 to 60 Hz ± 2 %, with built-in two-way rectifier
Standard nominal power	9 W, 15 W
Temperature class	Nominal power 9 W: T1T6 Nominal power 15 W: T1T4
Note! Other electric	al specifications see data sheet 1.1-183

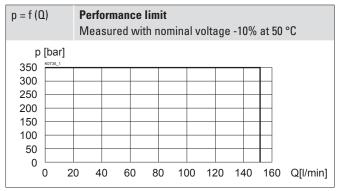
STANDARDS

Cartridge cavity	ISO 7789
Explosion protection	Directive 2014 / 34 / EU (ATEX)
Flameproof enclosure	EN / IEC / UL 60079-1, 31
Cable entry	EN 60079-0, 1, 7, 15, 31
Protection class	EN 60 529
Contamination	ISO 4406
efficiency	



PERFORMANCE SPECIFICATIONS

Oil viscosity $\upsilon = 30 \text{ mm}^2/\text{s}$



Pressure drop volume flow characteristics

AB / BA

BC / CB

100

125

150 Q [l/min]

75

Switching times					
SVYPM33	Туре	Flow direction	Energised	De-energised	
	AB	$1 \rightarrow 2$	approx. 100 ms	approx. 60 ms	
		$2 \rightarrow 1$	approx. 100 ms	approx. 80 ms	
	BA	$1 \rightarrow 2$	approx. 30 ms	approx. 100 ms	
		$2 \rightarrow 1$	approx. 30 ms	approx. 100 ms	
	BC	$2 \rightarrow 1$	approx. 30 ms	approx. 70 ms	
	СВ	$2 \rightarrow 1$	approx. 60 ms	approx. 70 ms	



With the L15 execution for ambient temperatures up to 70 °C, the characteristics have been evaluated with an ambient temperature of 50 °C.

The switching times depend on the volume flow, pressure and viscosity. In case of small volume flows, the switching time can get considerably longer.



Long periods of non-actuation can reduce the switching performance

SURFACE TREATMENT

25

50

 The cartridge body, the slip-on coil and the armature tube are zinc-nickel coated

MANUAL OVERRIDE

Screw plug (HB0), no actuation possible. Optionally HN (K) or HG (K) (pushing) resp. HZ (K) (pulling) \rightarrow See data sheet 1.1-311



Ite manual override HZ (K) can neither be dismantled nor retrofitted

 $\Delta p = f(Q)$

20 10736_2

15

10

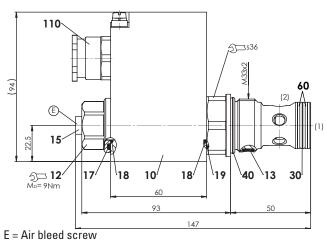
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0

p [bar]



DIMENSIONS



Dimensions of the solenoid coil see data sheet 1.1-183

PARTS LIST

Position	Article	Description
10	263.6	Solenoid coil MK.45 / 18 x 60
12	154.2603	Knurled nut Ex M18 x 1,5 x 18
13	212.0013	Plastic disc rd 7 x 1,5
15	239.2033	Screw plug HB0 (incl. seal)
110	111.1080	Cable gland M20 x 1,5
-	251.3009	Seal kit SV.PM33 NBR
	251.3026	Seal kit SV.PM33 D1
	251.3019	Seal kit SV.PM33 Z604

Seal kit consisting of

17	0-ring	ID 25,07 x 2,62
4.0	<u> </u>	10 47 47 4 70

18	0-ring	ID 17,17 x 1,78
10	o ·	10 00 00 1 00

19	0-ring	ID 26,00 x 1,00
~~	<u> </u>	10 00 01 0 00

- 30 O-ring ID 23,81 x 2,62
- 40 O-ring ID 29,82 x 2,62
- 60 Back. ring PTFE rd 24,5 x 29 x 1,4

COMMISSIONING

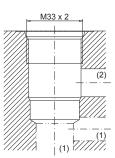
Attention!

When commissioning, the valve must be vented under pressure (max. two rotations of screw E).

The solenoid coil must only be put into operation, if the requirements of the operating instructions supplied are observed to their full extent. In case of non-observance, no liability is assumed.

HYDRAULIC CONNECTION

Cavity drawing according to ISO 7789-33-01-0-98



Note!

For detailed cavity drawing and cavity tools see data sheet 2.13-1005

ACCESSORIES

Threaded body	Data sheet 2.9-2xx
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50
Relative duty factor	Data sheet 1.1-430

SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

INSTALLATION NOTES

Mounting type	Screw-in cartridge M33 x 2
Mounting position	Any, preferably horizontal
Tightening torque	M _p = 130 Nm Screw-in cartridge
	$M_{D} = 9 Nm knurled nut$

Attention!

For stack assembly please observe the remarks in the operating instructions

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