

Proportional spool valve with integrated electronics

Flange construction

- pilot operated
- ◆ Q_{max} = 200 l/min
- ◆ Q_{N max} = 90 l/min
 ◆ p_{max} = 350 bar





DESCRIPTION

Pilot operated proportional spool valve with 4 connections in 5-chamber system and integrated electronics. Precise spool fit, low leakage, long service life time. Very compact construction with corresponding low weight. The pilot valve is a proportional solenoid operated pressure reducing valve. The function of the pilot and main valve as well as the interaction of both valves can be found in the hydraulic diagram. Proportional to the solenoid current, the spool stroke, the spool opening and the valve volume flow increase. The control takes place via an analogue interface or a fieldbus interface (CANopen, J1939 or Profibus DP). The parameterisation takes place by means of the free of cost parameterisation and diagnostics software «PASO» or via fieldbus interface. As an option, these valves are available with integrated controller. As feedback value generators sensors with voltage or current output can be connected directly. The available controller structures are optimised for applications with hydraulic actuations.

APPLICATION

Proportional spool valves are perfectly suitable for demanding tasks due to the high resolution, large volume flow and low hysteresis. Pilot operated valves are used where large volume flows have to be controlled. Due to the large flow range and the high stiffness of the actuation as a result of the pilot control, these valves are suitable for applications where fast acceleration and deceleration processes, high speeds and sensitive motion sequences are required. The applications are in the industrial as well as in the mobile hydraulics for the smooth control of hydraulic actuations.



"PASO" is a Windows programm in the flow diagram style, which enables the intuitive adjustment and storing of all variable parameters. The data remain saved in case of a power failure and can also be reproduced and transferred to other DSV.





SYMBOL



TYPE CODE

		WVP	F A10 -	- 90) - [-	/ N	I E 🗌	-	#
Spool valve, pilot operated, propor	tional									
Flange construction										
International standard interface IS	0 NG10									
Designation of symbols acc. to tab	le									
Nominal volume flow										
Type of pilot operation:	(v) and (v) internelly		+ ;							
and drain (v)	(x) and (y) internally		ae							
	(x) internally (y) externally		xi							
	(x) externally (y) internally		xe							
Nominal voltage U _N	12 VDC 612 24 VDC 624									
Slip-on coil	Metal housing square									
Connection execution	Integrated electronics									
Hardware configuration										
Analog command value signal	12 pole A2 7 pc	ble	D2	(-10	10 V pr	eset)				
Analog command value signal	12 pole A4 7 pc	ble	D4	(4 20) mA pr	eset)				
Profibus DP according to Fluid Pov	ver Technology P1									
CAN J1939 (on request)	J1									
Function										
Amplifier										
Controller with current feedback v	alue signal (0 20 mA / 4 20 mA))	R1							
Controller with voltage feedback v	alue signal (0 10 V)		<u> </u>							
Sealing material	NBR D1									
Design index (subject to change)										

1.10-3510



GENERAL SPECIFICATIONS

Designation	Proportional spool valve
Construction	Pilot operated
Mounting	Flange construction
Nominal size	NG10 according to ISO 4401-05
Actuation	Proportional solenoid
Ambient temperature	-20+65 °C The upper temperature limit is a guideline for typical applications, in individual cases it may also be higher or lower. The electronics of the valve limit the power in case of a too high electronics temperature. More detailed information can be obtained from the operating instructions "DSV".
Weight	3,5 kg (1 solenoid) 3,9 kg (2 solenoids)
MTTFd	150 years

ELECTRICAL SPECIFICATIONS

Protection class	IP67 with suitable mating connector and
	closed housing cover
Ramps	Adjustable
Parameterisation	Via fieldbus or USB
Supply voltage	12 VDC, 24 VDC

Note!

Exact electrical specifications and detailed description of «DSV» electronics can be found on data sheet 1.13-76.

ACCESSORIES

Parameterisation software	See start-up
Parameterisation cable for interface USB (from plug type A on Mini B, 3 m)	Article no. 219.2896
Mating connector (plug female) for ana	log interface
straight, soldering contact M23, 12 pole	Article no. 219.2330
straight, soldering contact, 7 pole	Article no. 219.2335
angled, soldering contact M23, 12 pole	Article no. 219.2331
Technical explanations	Data sheet 1.0-100
Hydraulic fluids	Data sheet 1.0-50
Filtration	Data sheet 1.0-50
Relative duty factor	Data sheet 1.1-430

Note!

External diameter 12 pol: 3,5...14,7 mm
External diameter 7 pol: 8...10 mm
Wire cross section max. 1 mm²
Recommended wire cross section:
0...25 m = 0,75 mm² (AWG18)
25...50 m = 1 mm² (AWG17)

Auxiliary conditions for the cable:

HYDRAULIC SPECIFICATIONS

Working pressure	p _{max} = 350 bar			
Tank pressure	p _{T max} = 160 bar (type of pilot operation ae and xi)			
	p _{T max} = 100 bar (type of pilot operation ti and xe)			
Pilot pressure	p _v = 25350 bar			
	Connection X:			
	p _v = 25200 bar			
Pressure pilot oil drain	Minimum 25 bar lower than p _v			
Maximum volume flow	Q _{max} = 200 l/min, see characteristics			
Leakage oil	See characteristics			
Fluid	Mineral oil, other fluid on request			
Viscosity range	12 mm²/s320 mm²/s			
Temperature range	-20+70 °C (NBR)			
fluid	-20+70 °C (FKM)			
Contamination	Class 18 / 16 / 13			
efficiency				
Filtration	Required filtration grade ß $610 \ge 75$, see data sheet 1.0-50			

ACTUATION

Pressure reducing valve MDPFA04-P / AB-25 for BCA-S / BDA-V MDPFA04-P / A-25 for BC1-S / BD1-V MDPFA04-P / B-25 for CA2-S / DA2-V via device receptacle

COMMISSIONING

For DSV amplifiers as a rule no parameter adjustments by the cusotmer are required. The plugs have to be connected in accordance with the chapter «Electrical connection».

Controllers are supplied configured as amplifiers. The adjustment of the mode of control and of the controller are carried out by the customer by means of the software adjustment (USB interface, Mini B). Further information can be found on: «www.wandfluh.com». Free- of charge download of the «PASO» software and the operation instructions for «DSV» hydraulic valves as well as the operation instructions CANopen Protocol resp. Profibus DP Protocol, with Device Profile DSP-408 for «DSV».



The mating connectors and the parameterisation cable are not part of the delivery. Refer to chapter «Accessories».



ELECTRICAL CONNECTION

X1	Analog interface (Main)		X1	Fieldbus interface (Main)
Device receptacle	ptacle M23, 12 pole male 1 = Supply voltage + 2 = Supply voltage 0 VDC 3 = Stabilised output voltage 4 = Command value signal voltage + 5 = Command value signal voltage - 6 = Command value signal current +		Device receptacle	M12, 4 pole male 1 = Supply voltage + 2 = Reserved for extentions 3 = Supply voltage 0 VDC 4 = Chassis
	7 = Command value signal current - 8 = Reserved for extentions 9 = Reserved for extentions		X2	Parameterisation interface
	10 = Enable signal (Digital input) 11 = Error signal (Digital output) 12 = Chassis		USB, Mini B	Under the screw plug of the housing cover Factory set
Command value signal vo selected with parameter	oltage (PIN 4/5) resp. current (PIN 6/7) are isation and diagnostics software PASO.			



X3 Device receptacle CANopen interface according to DRP 303-1 M12, 5 pole male 1 = Not connected 2 = Not connected 3 = CAN Gnd 4 = CAN High 5 = CAN Low

X4 (controller only)Feedback value interface (sensor)Device receptacleM12, 5 pole female1 = Supply voltage (output) +2 = Feedback value signal +3 = Supply voltage 0 VDC4 = Not connected5 = Stabilised output voltageFeedback value signal: current (R1) or voltage (R2) to specifywhen placing the order

Note!

when placing the order

The mating connector is not included in the delivery



PERFORMANCE SPECIFICATIONS

Oil viscosity $\upsilon = 30 \text{ mm}^2/\text{s}$



Leakage volume flow pilot control stage





Note!

 $Q_1 = f(p)$

All values were measured over two control edges. The connections A and B were short-circuited.

FACTORY SETTINGS

Dither set for optimum hysteresis

@ 350 bar, pred 0 bar: 100 ml/min

@ 350 bar, pred 25 bar: 320 ml/min

♦ = Deadband: Both solenoids switched off at command value signal -2%... 2%

• = Opening pressure at command value signal + / - 4%

 \blacksquare = Flow at $\triangle p$ = 10 bar over two control edges + / - 70% command value signal

INSTALLATION NOTES

Mounting type	Flange mounting 4 fixing holes for socket head screws M6 x 40
Mounting position	Any, preferably horizontal
Tightening torque	$M_{p} = 13.5 \text{ Nm} \pm 10 \%$, quality min. 10.9
	 M_p = 10.5 Nm ± 10 %, quality 8.8: maximum tank pressure without external connections: 80 bar maximum tank pressure and maximum pressure external connections: 35 bar
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STANDARDS

CANopen	DRP 303-1
Profibus DP	IEC 947-5-2
Mounting interface	ISO 4401-05
Protection class	EN 60 529
Contamination efficiency	ISO 4406

Note!

The length of the fixing screw depends on the base material of the connection element.



DIMENSIONS



HYDRAULIC CONNECTION



SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

PARTS LIST

Position	Article	Description
20	246.2146	Socket head screw M5 x 45 DIN 912
	251.2923	Seal kit WV.FA10
30 40 60	O-ring O-ring O-Ring	Seal kit consisting of: ID 12,42 x 1,78 ID 7,65 x 1,78 ID 5,28 x 1,78

SURFACE TREATMENT

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-The electronics housing / chassis is made of aluminium Main stage:
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-The valve body and the screw plug are zinc-nickel coated **Pilot control stage:**

- -The valve body is painted with a two component paint
- -The coils are zinc-nickel coated

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